

GlobalThane GN257 Polyurethane Varnish



PERFORMANCE IN COATINGS

TECHNICAL DATA SHEET

Polyurethane Water based Gloss Varnish

PRODUCT DESCRIPTION	◆ GlobalThane GN257PV is a water based with high gloss performance polyurethane varnish. ◆ GlobalThane GN257PV can be applied on wood and in others substrates over a suitable primer.	
PERFORMANCES	<ul style="list-style-type: none">• Minimum solvent smell during application and drying, due to the VOC low level;• High gloss;• Gloss retention;• Excellent application properties;• Good chemical resistance;• Excellent abrasion resistance;• Excellent flexibility.	
RECOMMENDED USE	Interior and exterior flooring systems as a glossy finish varnish, where an excellent and a durable aesthetic effect is required with no solvent smell during application and drying. <ul style="list-style-type: none">• Varnish finish coating on hospitals, kitchens, malls, and industrial flooring systems.• Wood protection with a transparent gloss finish in house and industrial environments.	
APPROVALS	Complies with EU Directive 2010/42/EC: subcategory j (VOC < 140 g/l).	
COMPONENT A	COMPONENT B	COLOURS
GN257PV	H250P	Clear

Physical Properties

GLOSS	Glossy.
SOLIDS BY VOLUME	35 ± 2 %.
VOC*	< 140g/L.
FLASH POINT	> 200°C (> 392 °F) Setaflash.
PERFORMANCE	

Application

SURFACE PREPARATION	All the surfaces have to be clean, dry and without contamination. The surface should be evaluated and treated accordingly with ISO8504. Coated Surface: Clean, undamaged and dry compatible primer. Contact GlobalNavy office for more information. Other Surfaces: Check the suitability of GN257PV, apply a suitable primer following its Technical Data Sheet and then apply the GN257PV. Contact GlobalNavy office for further information.
APPLICATION METHOD	SPRAY: Use air less spray. Use na equipment with a 100-140 bar outlet pressure. A 0,012" - 0,017" tip is recommended. On conventional air spray equipment, it is advisable to use a pressure vessel adding the less possible thinner.

ISSUED	Edition 03 / Mod.10 - 21/05/2018
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CONVENTIONAL METHODS: Brush and roller are suitable for "stripe-coat", floorings and small areas, care should be taken in order to achieve the specified DFT. When applying on enclosed areas ensure a good ventilation with dehumidified air.

APPLICATION CONDITIONS	The substrate temperature should be minimum 5°C (32°F) and at least 4°C (7°F) above the dew point of the air, measured in the vicinity of the surface. The moisture should be < 65%. Assure a good ventilation with dry air in confined areas.
APPLICATION DATA	GlobalThane GN257 Polyurethane Varnish, is a two pack product, so the base and hardener must be mixed on the right ratio. Do not mix by hand- Use an electrical mixer. First, mix well component A during 1 minute. After that, keep mixing and add the hardener stirring very well until it gets homogeneous. If necessary, for an application optimization adjustment, the product can be diluted until 5 % (v/v) with GN250TH. Mix completely both quantities of component A and B packs. Low temperature causes higher pot life, and higher temperatures decrease mixture pot life.
MIX RATIO	4 / 1 (by Weight) 4 / 1 (by Volume)
HARDENER	H250P
POT LIFE	2 hours at 23°C (73°F).
THINNER	GlobalThin GN250TH.
SOLVENT / CLEANER	GN250TH
DRY TIME	Surface dry: approx. 8 hours (at 23°C (73°F) and 50% relative humidity). Overcoating: 16 hours at 23°C (73°F).
THEORETICAL COVERAGE	10,0 m ² /Lt (407 Sq.ft/US gal) Dry: 40 µm (2 mils) • Wet: 100 µm (4mils).
TYPICAL PAINT SYSTEM	<ul style="list-style-type: none"> • GlobalThane GN257PV 2 x 50µm (DFT) or • GlobalThane GN257PV 1 x 50µm (DFT) upon self levelling epoxy system or • GlobalThane GN257PV 1 x 50µm (DFT) as a sealer for epoxy mortars. Please contact GlobalNavy for other applications.
STORAGE	2 years (storage on the original tightly closed containers in a dry, cool, well ventilated space, at temperatures between 5°C - 40°C).
PACKING	Two pack product, available in packs (A+B) 1 L, 5 L and 20 L.
FURTHER INFORMATION	For the safety of the applicator and the good performance, ventilation should be provided to all portions of the enclosed area. Dry air IS VERY IMPORTANT. Product CAN NOT be applied with humidity over 85%.
HEALTH SAFETY	Please take the necessary measures in order to accomplish the national laws and regulations regarding the environmental, health and safety at work. Please observe the safety information displayed on the container. Please refer to the Safety Data Sheet for detailed information on the health, safety hazards and precautions for the use of this product.

The information on this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. This is not a specification and all information is given in good faith. Every value presented as Theoretical was calculated from the product formula, so it can have deviation from laboratory measurements using standard methods that may be not applicable. However, since the product can be used under conditions beyond our control, the manner of use is the sole responsibility of the user. The product is intended for professional use only. Manufacturer does not assume any liability in connection with the use of the product relative to coverage, performance or injury. This Technical Data Sheet content can be changed without notice.

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